



Rigid Core Flooring Spec Sheet

Version North America

Origin Turkey

SPECIFICATIONS

Product type SPC
Overall thickness 6.0mm
Wear layer 20mil (0.5mm)
Finish UV coating

Installation Floating (Tight lock)
Bevel Cut bevel on 4 sides
Backing type and thickness 1mm IXPE

INGREDIENTS AND EMISSIONS

VOC Certifications FloorScore (Compliant)

Norm	Item	Test Method	Requirement	Result
CPSIA & Prop 65	Ortho-Phthalates	CPSC-CH-C-1001-09.4	N.D.	Compliant
	Heavy metals	ASTM F963	See the standard for details	Compliant
REACH	SVHC	Spectrometry, chromatography	≤0.1%	Compliant
CDPH	Emissions	Spectrometry, chromatography	TVOC ≤220µg/m3	Compliant

PERFORMANCE

Norm	Item	Test Method	Requirement	Result
ASTM F3261	Surface integrity	ASTM F1914	No puncture	Compliant
	Dimensional stability	ASTM F2199/ISO 23999	W/L: ≤0.2% (Commercial)	Compliant
		ASTM F2199/ISO 23999	Curling: ≤2mm	Compliant
	Length	ISO 24337	+/- 2mm	Compliant
	Width	ISO 24337	+/- 0.4mm	Compliant
	Total thickness	ASTM F387	+/- 0.2mm (with backing)	Compliant
	Openings	ISO 24337	Average: ≤0.1mm	Compliant
			Max: ≤0.2mm	Compliant
	Height difference	ISO 24337	Average: ≤0.1mm	Compliant
			Max: ≤0.15mm	Compliant
	Squareness	Planks: ASTM F2421 Tiles: ASTM F2055	≤0.25mm	Compliant
	Flatness	ISO 24337	Length: ≤0.50% (concave) / ≤1.0% (convex)	Compliant
			Width: ≤0.10%(concave) / ≤0.15% (convex)	Compliant
	Residual indentation	ASTM F1914	≤0.18mm	Compliant
		ASTM F970	≤0.13mm (250psi)	Compliant
	Resistance to chemicals	ASTM F925	Slight change only	Compliant
Resistance to light	ASTM F1515	ΔE ≤8	Compliant	
Resistance to heat	ASTM F1514	ΔE ≤8	Compliant	
Thickness swell	ASTM F3261	Max 2% – without backing	Compliant	
		Max 5% – with backing	Compliant	
OTHERS	Slip resistance (SCOF)	ASTM C1028	≥0.5	Compliant
	Critical radiantflux	ASTM E648	Class 1 (>0.45W/cm2)	Compliant
	Smoke density	ASTM E662	<450 (under non-flaming exposure)	Compliant
	Airborne sound transmission	ASTM E413-16	≥50	68*
	Impact sound transmission	ASTM E989-6	≥50	66*
	Reducing impact sound transmission	ASTM E2190-16	NA	22*

*Acoustic performance results are provided for reference only.

LEED SCORECARD

How our products fit into LEED v4:

Credit Type	Points	Criteria	Product Contribution
LEED BD+C and ID+C EQ Credit: Low-Emitting Materials	1-3 points	Option 1. Product has been tested according to California Department of Public Health (CDPH) Standard Method v1.2–2017 and complies with the VOC limits in Table 4-1 of the method. Additionally, the range of total VOCs after 14 days (336 hours) was measured as specified in the CDPH Standard Method v1.2 and is reported (TVOC ranges: 0.5 mg/m3 or less, between 0.5 and 5 mg/m3, or 5 mg/m3 or more).	CFL Rigid Core products are FloorScore certified.
		Option 2. Product has been tested according to EN 16516:2017 and complies with the LCI values from Table 1 of the German AgBB Testing and Evaluation Scheme (2015) and a formaldehyde limit of 10 micrograms per cubic meter. Additionally, the range of total VOCs after 28 days was measured as specified in EN 16516 and reported (TVOC ranges: 0.5 mg/m3 or less, between 0.5 and 5 mg/m3, or 5 mg/m3 or more).	CFL Rigid Core products are IAC Gold compliant, including compliance with German AgBB testing.
MR Credit: Building Product Disclosure and Optimization – Material Ingredients	1 point	Option 1. Material Ingredient Optimization International Alternative Compliance Path – REACH Optimization (value at 100% of cost or 1 product). End use products and materials have fully inventoried chemical ingredients to 100 ppm and assess each substance against the Authorization List – Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list, (the version in effect June 2013.) proving that no such substance is included in the product. If the product contains no ingredients listed on the REACH Authorization, Restriction, and Candidate list.	CFL products are REACH compliant.

WELL SCORECARD

The WELL Building Standard is founded on the understanding that facets of our environment interact with personal, genetic and behavioral factors to shape our overall health and well-being. By compiling leading practices in building design and management and referencing existing standards and best practice guidelines set by governmental and professional organizations, WELL works to harmonize and clarify existing thresholds and requirements.

Facet	Feature	Part	Requirements	Concept score	How our product contribute to obtain WELL level certification	
AIR	01. Air quality standards	1. Standards For Volatile Substances	The following conditions are met: a. Formaldehyde levels less than 27ppb (0.027ppm) b. Total volatile organic compounds less than 500ug/m3 (0.5mg/m3)	PRECONDITION	a. Formaldehyde emission are less than 0.05mg/m3. b. The total volatile organic compounds are less than 0.5mg/m3.	
		04. VOC Reduction	1. Interior Paints and Coatings	The VOC limits of newly applied paints and coating meet one of the following requirements: a. 100% of installed products meet California Air Resources Board (CARB) 2007, Suggested Control Measure (SCM) for Architectural Coatings, or South Coast Air Quality Management District (SCAQMD) Rule 1113, effective June 3, 2011 for VOC content. b. At minimum 90%, by volume, meet the California Department of Public Health (CDPH) Standard Method v1.1-2010 for VOC emissions	PRECONDITION	a. The VOC limits for California Air Resources Board (CARB) are less than 0.11ppm. b. Measured Concentration of Total Volatile Organic Compounds (TVOC): Less than/equal to 0.5 mg/m3 (in compliance with CDPH/EHLB Standard Method v1.1-2010). The product is GreenGuard Gold certified
			3. Flooring	The VOC emissions of all newly installed flooring must meet all limits set by the following, as applicable: a. California Department of Public Health (CDPH) Standard Method v1.1-2010.	PRECONDITION	Conforms to the CDPH/EHLB Standard Method v1.1-2010 (California Section 01350), effective January 1, 2012, for the school classroom and private office parameters when modeled as Flooring. The product is GreenGuard Gold certified
		11. Fundamental Material Safety	1. Asbestos and Lead Restriction	All newly-installed building materials meet the following materials composition requirements: a. No asbestos. b. Not more than 100 ppm (by weight) added lead.	PRECONDITION	a. No asbestos b. The product contain less than 100 ppm.
			2. Lead Abatement	For repair, renovation or painting on buildings constructed prior to any applicable laws banning or restricting lead paint, lead evaluation and abatement.	PRECONDITION	The product contain less than 90 ppm.
			3. Asbestos Abatement	To reduce hazards in buildings constructed prior to any applicable laws banning or restricting asbestos, the following testing, evaluation and abatement.	PRECONDITION	The product contain less than 90 ppm.
		25. Toxic Material Reduction	2. Flame Retardant Limitation	Halogenated flame retardants are limited in the following components to 0.01% (100 ppm) to the extent allowable by local code: a. Window and waterproofing membranes, door and window frames and siding. b. Flooring, ceiling tiles and wall coverings. c. Piping and electrical cables, conduits and junction boxes. d. Sound and thermal insulation. e. Upholstered furniture and furnishings, textiles and fabrics.	OPTIMIZATION	The product don't contain halogenated flame retardants
			3. Phthalate (Plasticizers) Limitation	DEHP, DBP, BBP, DINP, DIDP or DNOP (often found in polyvinyl chloride [PVC]) are limited in the following components to 0.01% (100 ppm): a. Flooring, including resilient and hard surface flooring and carpet. b. Wall coverings, window blinds and shades, shower curtains, furniture and upholstery. c. Plumbing pipes and moisture barriers.	OPTIMIZATION	In accordance with US Consumer Product Safety Improvement Act 2008 (CPSIA) (H.R.4040) Title I, Section 108 & California Proposition 65 & Annex XV II item 51&52 of the REACH Regulation (EC) No. 1907/2006 and amendment No. 552/2009, the product contains less than 100ppm.
			5. Urea-Formaldehyde Restriction	Urea-formaldehyde presence is limited in the following components to 100 ppm: a. Furniture or any composite wood products. b. Laminating adhesives and resins. c. Thermal insulation.	OPTIMIZATION	The product contains urea-formaldehyde less than 100ppm.

Comfort

74. Exterior Noise Intrusion

Part 1. Sound Pressure Level

Each regularly occupied space meets the following sound pressure level as measured when the space and adjacent spaces are unoccupied, but within 1 hour of normal business hours:
a. Average sound pressure level from outside noise intrusion does not exceed 50 dBA.

PRECONDITION

- 1. The product has IIC = 66 according to the standard ASTM E492-09
- 2. The product has STC = 68 according to the standard ASTM E90-09

79. Internally Generated Noise

Part 1. Sound Masking Limits

If sound masking systems are used, sound levels fall within the following range, when measured from the nearest workspace:
a. Open workspaces: 45 - 48 dBA.
b. Enclosed offices: 40 - 42 dBA

OPTIMIZATION

- 1. The product has IIC = 66 according to the standard ASTM E492-09
- 2. The product has STC = 68 according to the standard ASTM E90-09

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